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INSP CONTROL SYSTEM/OIL INJECTION SYSTEM Turn in the pilot screw until it is lightly seated. Turn out the pilot screw to specification. Pilot screw (turns out): 40 hp: 1-1/2 ± 1/4 50 hp (M model): 1-5/8 ± 1/4 50 hp (EM, E model): 1-3/8 ± 1/4 Start the engine and allow it to warm up for a few minutes. Page 48: Power Trim And Tilt System

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A Yamaha outboard repair manual is a book of instructions detailing the process of how to fix or mend a boat motor back to factory specifications. A Yamaha repair manual, also termed a service manual or workshop manual, covers every aspect of repair—from basic outboard maintenance procedures to complete engine overhaul. ... 40 hp 2 cyl ...

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